

**Product Information** 



A PRODUCT OF THE VALVOLINE COMPANY A DIVISION OF ASHLAND INC.

# TECTYL 121-LV

## **Description**

**TECTYL 121 LV** is a filled, solvent cutback wax/asphaltic base, thixotropic, corrosion preventive compound.

**TECTYL 121 LV** is suitable for the complete undercoating of undersides of autos, trucks, buses, truck trailers, camp trailers, heavy construction equipment and cargo containers.

**TECTYL 121 LV** is very suitable as a coating in industrial constructions of ovens and chimneys, where high temperatures and in between periods under the dew point can occur.

TECTYL 121 LV dries to a firm, black, resilient, tough and abrasion resistant film.

Typical Properties		
Flashpoint; PMCC Specific Gravity @ 60°F Recommended Dry Film Thickness Theoretical Coverage @ Avg. Recommended DFT Non Volatile Drop Melting Point (Non Volatile part)	40 1.03 250 2.1 65 > 200	°C kg/ltr microns minimum m²/l weight % °C
Viscosity; Brookfield @ 25°C (at time of manufacture) @ 2 RPM: @ 20 RPM:	30.000 8.000	mPa.s (cP) mPa.s (cP)
Dry to Touch Time @ 25°C Dry Time @ 25°C	± 3 ±24	hours hours
Volatile Organic Content (VOC) (ASTM D-3960)	358	g/l
Accelerated Corrosion Tests: @ Avg. Recommended DFT		
Salt Spray; 5 % NaCl @ 35°C; DIN 50 021 (ASTM B-117) (DIN 1623 Steel Panels)	40	days
Humidity; 100 % RH; @ 40°C; DIN 50 017-KK (DIN 1623 Steel Panels)	100	days

This information only applies to products manufactured in the following location(s): Europe				
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### Surface Preparation:

The maximum performance of **TECTYL 121 LV** can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Valvoline recommends that the metal substrate temperature be 10-35 °C at the time of product application.

Avoid direct contact of the product with PVC due to possible material incompatibility.

#### Application:

**TECTYL 121 LV** is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Valvoline. DO NOT THIN **TECTYL 121 LV**. Incorrect thinning will affect film build, dry time and product performance. Valvoline recommends that the ambient and product temperature be 10-35 °C at the time of product application. **TECTYL 121 LV** can be applied by airless spray or brush.

#### Removal:

**TECTYL 121 LV** can be removed with mineral spirits or any similar petroleum solvent, hot alkaline wash or low pressure steam.

#### Storage:

**TECTYL 121 LV** should be stored at temperatures between 10-35 °C. Mild agitation is recommended prior to use. Due to its composition **TECTYL 121 LV** can be subject to postproduction viscosity changes during storage.

Under proper storage conditions **TECTYL 121 LV** can have a shelf life of 3 years minimum.

#### Caution:

Adequate ventilation is required for cure and to ensure against formation of combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT OR TORCHES. Refer to Valvoline's Material Safety Data Sheet for additional handling and first aid information.

#### Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus affecting the performance of this coating as stated in the Typical Properties section. If a primer, other than a Valvoline recommended product is required, written authorization must be obtained from Valvoline.

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